

GLASSFLAKE EFFECT SERIES

Moonshine[®] Red Sparkle

Production Code: GFERS

Technical Information

Moonshine[®] effect series are based on our thin borosilicate glass flakes which have an average thickness of 1.0 microns and are coated with high refractive index metal oxides, resulting in unique pigments that display strong interference colours combined with high transparency and extraordinary gloss.

Composition				
Ingredients	Composition	By Weight (%)	CAS No.	CI No.
Calcium Sodium Borosilicate	Glass	75 - 86	65997-17-3	-
Tin Oxide	SnO ₂	0 - 2	18282-10-5	77861
Titanium Dioxide	TiO ₂	14 - 24	13463-67-7	77891

Nominal flake thickness (µm):	Uncoated	1.0		Coated	1.21 - 2.21
Particle Size Diameter (µm):	Mean	D10	D90	(By Malvern Mastersizer 2000S)	
		50	250		
Oil Absorption g/100g:	Range	130	160	ASTM D281-12	

pH:	7.0 - 11.0	(10% Aqueous Suspension)
Loss on Drying:	0.5 % max	

Trace Elements - Typical:	Mercury (Hg)	2 ppm max	IEC 62321:2008 ICP-MS
	Arsenic (As)	5 ppm max	
	Lead (Pb)	10 ppm max	
	Cadmium (Cd)	2 ppm max	
	Total Barium (Ba)	50 ppm max	
	Antimony (Sb)	2 ppm max	
	Total Chromium (Cr)	15 ppm max	
	Nickel (Ni)	10 ppm max	
	Copper (Cu)	5 ppm max	
	Cobalt (Co)	2 ppm max	
	Selenium (Se)	2 ppm max	
Microorganisms:	100 CFU/g max.		No Pathogens